



PREMIER AVIATION, INC.
2023 Aviation Parkway, Grand Prairie, Texas 75082

REF ID: A3845

Date: Wednesday, 06/08/2008 10:51:21 AM
User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LONGITUDINAL SUPPORT ASSEMBLY

Job Number: 41013

Part Number: PB674300145

Job Number:



Seq. #: Machine Or Operation:

Description :

20.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/10/02 AJ

Job Completion



MF 08-09-BO

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: B67-43001-345 PAR #: N/A Fault Category: Prod / Fab. Large NCR: Yes No DQA: D Date: 08/10/03
Resolution: _____ Disposition: _____ QA: N/C Closed: D Date: 08/10/03

NOTE: Date & initial all entries

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services		Drawing Name: LONGITUDINAL SUPPORT ASSEMBLY
Job Number: 41013		Part Number: PB674300145
Job Number:		
Seq. #:	Machine Or Operation:	Description :
13.0	MS17984C410	QUICK PIN REPLACEMENT 
		 Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s) QUICK PIN REPLACEMENT batch: <u>1818</u> <u>M18118</u> 08.08.29 5 08.08.26 3
14.0	30345T21	LANYARD 
		 Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s) LANYARD batch: <u>1818</u> <u>M17828</u> 08.08.29 5 08.08.26 3
15.0	BSP43	RIVET 
		 Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s) RIVET batch: <u>10910</u> <u>M109119</u> 08.08.29 5 08.08.26 3
16.0	AN960JD6	Washer 
		 Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s) Washer batch: <u>608</u> <u>M6085</u> 08.08.29 5 08.08.26 3
17.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1 
		 Comment: Assemble parts as per dwg PB67-43001 08.08.29 5 08.08.26 3
18.0	QC5	INSPECT WORK TO CURRENT STEP 
		 Comment: INSPECT WORK TO CURRENT STEP 08.08.29 5 08.08.26 3
19.0	PACKAGING 1	PACKAGING RESOURCE #1 
		 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>ST513</u> 08/09/30 (X5)

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Seq. #:

Machine Or Operation:

Description :

6.0

POWDER COATING

POWDER COATING



M102316



3X

5X

Comment: POWDER COATING

Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3

~~11:20~~
~~320~~
~~14:45~~

9:20
320°F
08:50

M/ 08/09/27
08/08/13

START TIME:

OVEN TEMPERATURE:

FINISH TIME:

7.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

8.0 D34475

Clevis



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Clevis

batch:

~~34475~~ 841221

M 08-09-29

5

9.0 D34471

Round Spacer



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Round Spacer

batch:

~~34471~~ 341199

M 08-09-29

5

10.0 AN413A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Bolt

batch:

~~10413A~~ M109282

M 08-09-29

5

11.0 NAS1149F0432P

Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 10.0000 Each(s)

Washer

batch:

~~10413A~~ M18057

M 08-09-29

5

12.0 MS21042L4

Nut



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Nut

batch:

~~10413A~~ M108145

M 08-09-29

5

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Process Sheet

Customer	CU-DAR001 Dart Helicopters Services		Drawing Name	LONGITUDINAL SUPPORT ASSEMBLY	
Job Number	41013-2		Part Number	PB674300145	
Estimate Number	13524		Drawing Number	B6743001 P.13	
P.O. Number			Project Number	N/A	
This Issue	06/08/2008	S.O. No.	Drawing Revision	B1	
Prshrt Rev.	NC		Material		
First Issue	/ /	Type	Due Date	13/08/2008	Qty: 5 Um: Each
Previous Run					
Written By					
Checked & Approved By	MF 08-08-06				
Comment	Est Rev:A 08-07-25 new issue DD verified by:ec				

Additional Product

Job Number:



Work Alone

Seq. #:	Machine Or Operation:	Description:
1.0	240107	SPRING SLOTTED PIN
Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s) SPRING SLOTTED PIN batch: 1111850		
2.0	PB674300197	Clevis
Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s) Clevis batch: 3410015		
3.0	PB6743001357	Tube Arm
Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s) Tube Arm batch: 341012		
4.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
Comment: SMALL & MEDIUM FAB RESOURCE 1 1- line drill -97 and -357 using existing pilot hole of -357 as per dwg 2- install spring pin		
5.0	QC5	INSPECT WORK TO CURRENT STEP
Comment: INSPECT WORK TO CURRENT STEP 08/08/06 (X8) 08/08/06 (X3)		